450 LITERS

AMERICAN OAK BARREL



Capacity (L.) Stave thickness (mm)	450 27
Galvanised hoops	8
Chestnut wood hoops	no
Weight (kg)	69
Height (cm)	104,5
Ø chime (cm)	77,5
Ø bilge (cm)	89,5
Interior surface	3,20 m ²
Rivetted hoops	no

TYPE OF OAK

American oak - Quercus Alba Naturally seasoned in the open air 20 to 24 months minimum Checked for the absence of contaminants, tests carried out by the EXACT laboratory, accredited by COFRAC under N°1-2201 (scope available on <u>www.cofrac.fr</u>)

CERTIFICATIONS / ACCREDITATIONS

Bureau Veritas issues a certificate for HACCP mastery of products manufactured by Tonnellerie Berthomieu - Certificate of conformity N° BV/177/RE

PACKAGING

Identification by single number Transport Wrapping - Cardboard end protections / bubble paper / cling wrap

MANUFACTURE

Steaming	Barrels are steam treated
Traditional wood fire toasting	Light Toast (LT), Medium Toast (MT),
	Medium Toast + (MT+), Heavy Toast (HT)
Bung hole	Cauterized - Diameter 48/52
Heads	Oak tongued and grooved up to 300 litres
	Oak with stainless steel pins and natural fixations above 300 litres
Testing for Water Tightness	High pressure hot water
Options	Toasted Heads
	Hoops painted black
	Special laser engraving
	Spigot hole
	Wooden or silicone bung

Parc d'activités des Bertranges 58400 LA CHARITE SUR LOIRE France



